



Warehouse Management Highlights



Member of **BVL⁷**

www.proway.de



THE STANDARD

FLEXIBLE.

INDIVIDUAL.

FUTURE-PROOF.



Content

About Proway Business World	5
Modular Design	8
Software Kernel & Basic Functions	10
Usability & Usermanagement	12
Material Master Data	14
Warehouse Structure Management	16
Stock Management	18
Efficient Storage Space Usage	19
Transport Control	20
Process Control	21
Goods Receipt	22
Shipping	24
Automated Logistics Control Station	28
Activity Based Costing	30
Inventory	32
Production Supply	34
Integration Management	36
Automation Services	37
Mobile Services	38
Cloud Solution	40
Artificial Intelligence	42



MORE THAN JUST SIMPLE WMS.

PBW is a standard product with generic structure and almost unlimited possibilities – depending on customer requirements.

About Proway Business World

Organization, control, analysis and optimization of the flow of goods and logistics - worldwide. Suitable for any warehouse regardless of industry.

Proway Business World puts you in the position to make your value chain efficient, precise and fast. This ensures a continuous improvement of quality, customer satisfaction and sales. PBW ensures transparency in the company and supports the best possible decisions at all times.

The heart of every logistics facility is the software which makes sure that all areas, transports, and processes interact smoothly with each other. With PBW software, all flows of goods and information alongside the intra logistics supply chain can be organized, steered, displayed and analyzed – even beyond various logistics facilities.

The Proway warehouse logistics solution PBW is multifunctional and structured in a modular fashion throughout. Therefore, it is suited for all manual, half, or fully automatic intra logistics supply chain facilities, all the way up to high performance logistics facilities. PROWAY BUSINESS WORLD can be adjusted to new requirements or extended features at any time so it can keep pace with the continuing development of your business or with its cycles and processes.

An essential advantage of PBW is the high level of configurability and the related adaptability. If your processes in the warehouse change, these requirements / new features can be implemented directly in the system without any problems and major effort. PBW works strictly with key values, which can be changed by the user. This enables the customer to adapt the system perfectly to the needs of the company. During the development of PBW, attention was consistently paid to high configurability in order to create a powerful tool - a standard product that can be almost completely individualized.



State-of-the-art technology and highest demands on our own work guarantee our customers - from the small business to the medium-sized company and up to global operating groups - a steady increase of their competitiveness. Benefit from the advantages of PBW's professional logistics software and stay ahead of the competition!

Because of its modular and integrative structure, PBW can be used in projects according to the requirements and it allows an efficient distribution of functions. This brings along excellent possibilities for testing and it offers a transparent documentation. The modular structure allows parallel processing of tasks without mutual dependencies and ensures high performance. The system allows warehouse management and material flow computing (MFC) for different automated units and hardware within a common database. That way, costs for server and licenses can be minimized.

Due to the integration of warehouse management and material flow computer within PBW, no separate interface is required between the warehouse management system and the material flow control. The dialogues of the various modules for warehouse management and transport control are integrated for the user in a single application. Interfaces to external systems such as SAP, scales, automated warehouses or

shipping service providers are already available as standard or can be implemented in such a way that existing systems and architectures do not have to be adapted.

PBW is preferred available within the MS SQL Server landscape. The preferred operating system is Microsoft Windows Server. The application is based on a native Microsoft Windows client and is also available as a web application for various browsers. Centralized management allows software updates to be imported without major administrative costs. A comprehensive online user manual, which can be downloaded directly from the application rounds off the user concept and offers the operator the best possible support.

Innovative. Modern. More Flexible. Better.

Often existing business processes have to adapt to the software. PBW is different. PBW adapts to your business processes. Extremely flexible.

- ✔ **Higher performance**
no waiting and no delays. PBW works in real time
- ✔ **Cost reduction**
through optimised material flows at their locations
- ✔ **Simple and error-free operation**
through intuitive user interfaces and contextual input
- ✔ **Continuous improvement**
of quality, customer satisfaction and turnover through efficient and precise
Designing your value chain
- ✔ **Time saving**
through digitalisation and automation of your logistics processes with Proway Business World
- ✔ **Individual use**
through role- and user-defined permissions, as well as in different languages
Flexible customisable text modules
- ✔ **More flexible storage and better storage overview**
through dynamic storage location management with occupancy variants and graphic display of the warehouses, production and shipping
- ✔ **Optimisation of process costs**
with activity based costing in Proway Business World
- ✔ **Intuitive production control**
optimum production planning with just a few mouse clicks in PBW

Modular Design

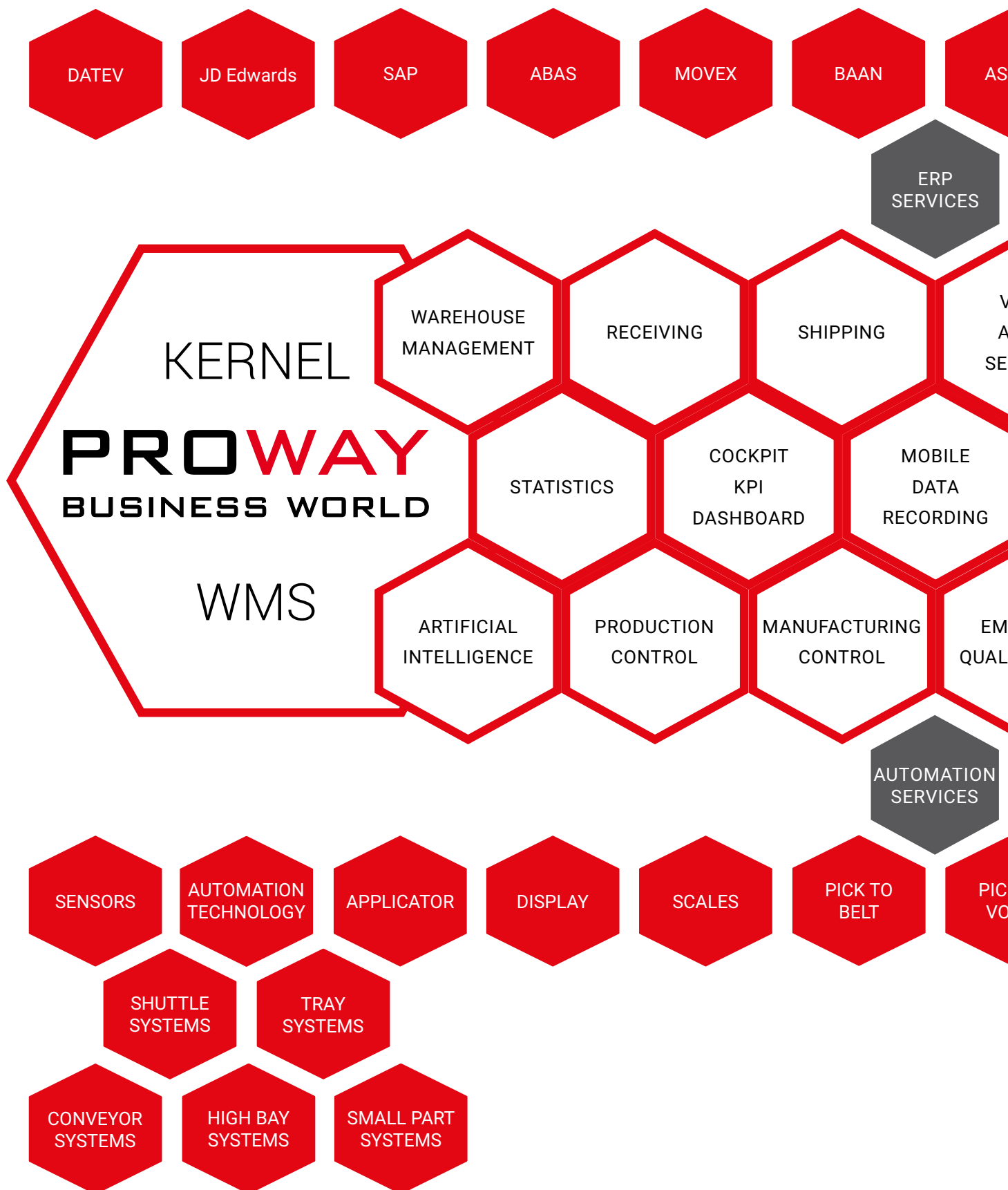
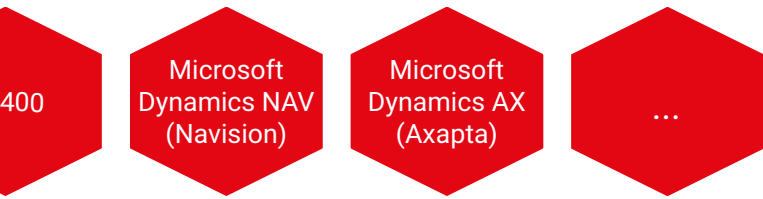
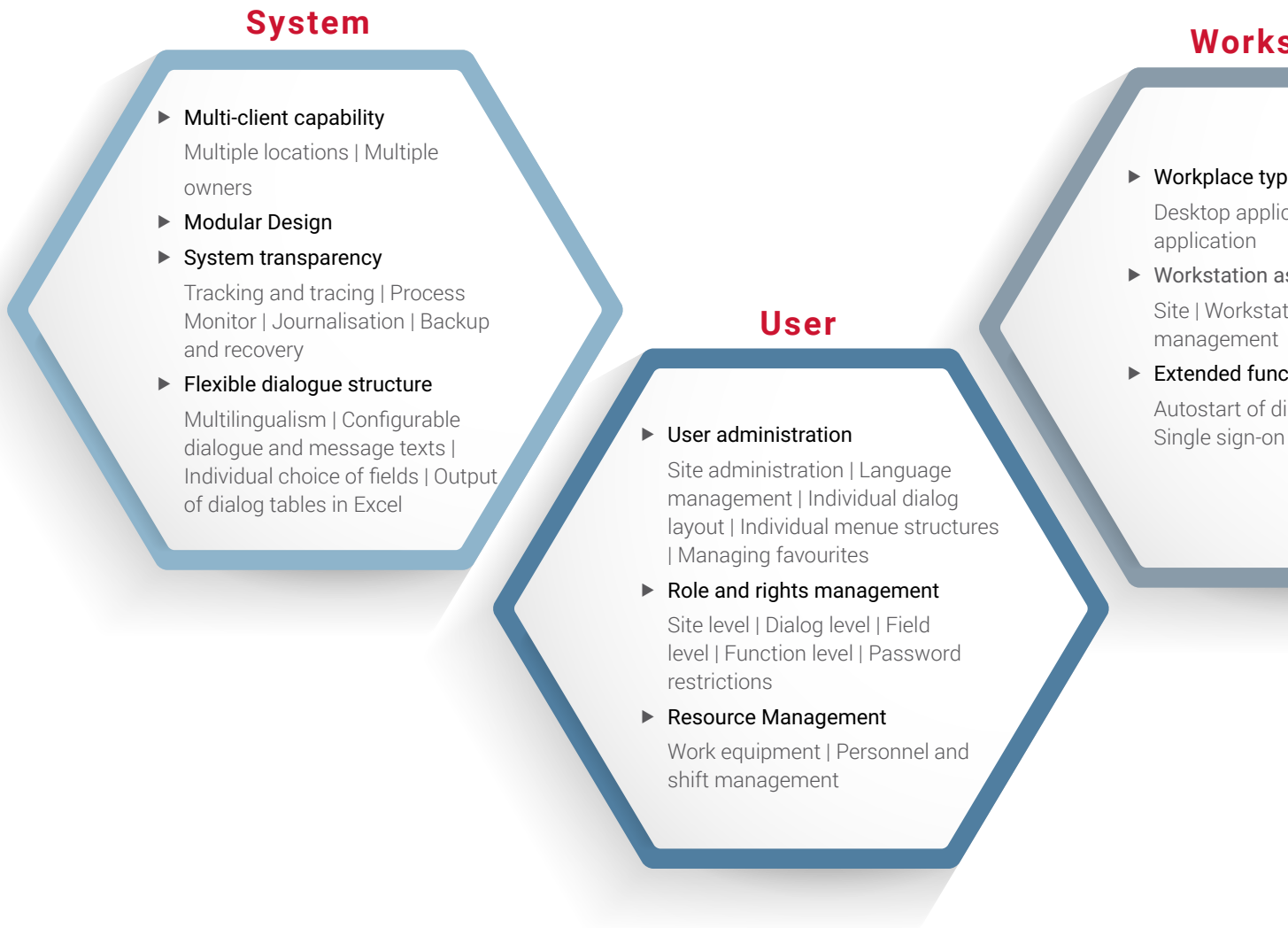


Fig. 1: Modular Design



Software Kernel & Basic Functions

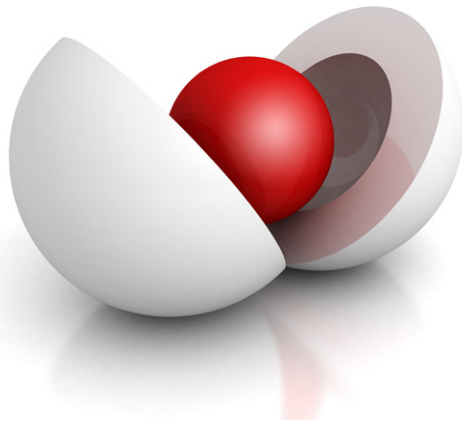
The basis of PBW is the kernel, which is the platform for all other functions. All modules access these central functionalities. The PBW kernel consists of the following modules:



System - Modular Design

PBW was designed and realised with a modular design. The individual functions and modules can be licensed individually and switched on exactly according to your needs. All relevant settings are carried out on a module-by-module basis using central key tables. Changes can be made at any time, even during operating hours.

This standardisation ensures consistent release capability so that you can always work on the latest version of PBW.



Station

es
ation | Mobile web
assignments
ion | Printer
tionalities
alogs / favourites |
| Pool workstations

Office

- ▶ **Calendar function**
Dates | Reminders |
Task management | User groups
- ▶ **Contact management**
Deposit contacts | Profile pictures |
E-mail client

Usability

- ▶ **Auxiliary functions**
- ▶ **Table functions**
Fixed and variable columns of
table | move | hide | Multiple
sorting
- ▶ **Targeted search queries**
Free selection of filter fields |
Free arrangement of filter fields |
Saving search queries

Usability - Auxiliary functions

PBW provides the user with a standardised dialog layout for efficient operation. This intuitive interface facilitates the familiarisation and operation of the system. Combined with a large number of help functions and online help, this ensures a smooth, error-free process.

- ▶ Auxiliary functions
dialog-based online help | context-related lists of value | marking of mandatory fields | status and object-related background colours | tooltips | shortcuts

Usability & Usermanagement

Dialog-based and interactive configurations allow quick and efficient adjustments to the system.

User Interface

The intuitive user interface enables a quick and safe learning of the application. For the daily operation we paid attention to a meaningful and user friendly usability, which enables efficient working.

The basis for this is a uniform structure of the dialogues consisting of buttons, filter fields and a tabular data output.

The available data filters and their placement in the dialogue can be adjusted by an administrator. In addition, the desired data fields in the tables and all labels can be set individually. Programming is not necessary.

PBW supports the correct entry of values using context-dependent value lists. Queries can be saved as templates for further use. The results can be sorted within the table and exported as an Excel file for external processing.

The highlighting of mandatory fields and a coloured background of relevant status values simplifies the work. For customised usability, users can individually set the appropriate font size, favourites, autostart entries and default values.

However, should any questions arise, PBW provides the user with more than 2,700 information, warning and error messages, as well as 1,800 pages of dialogue-based online help.

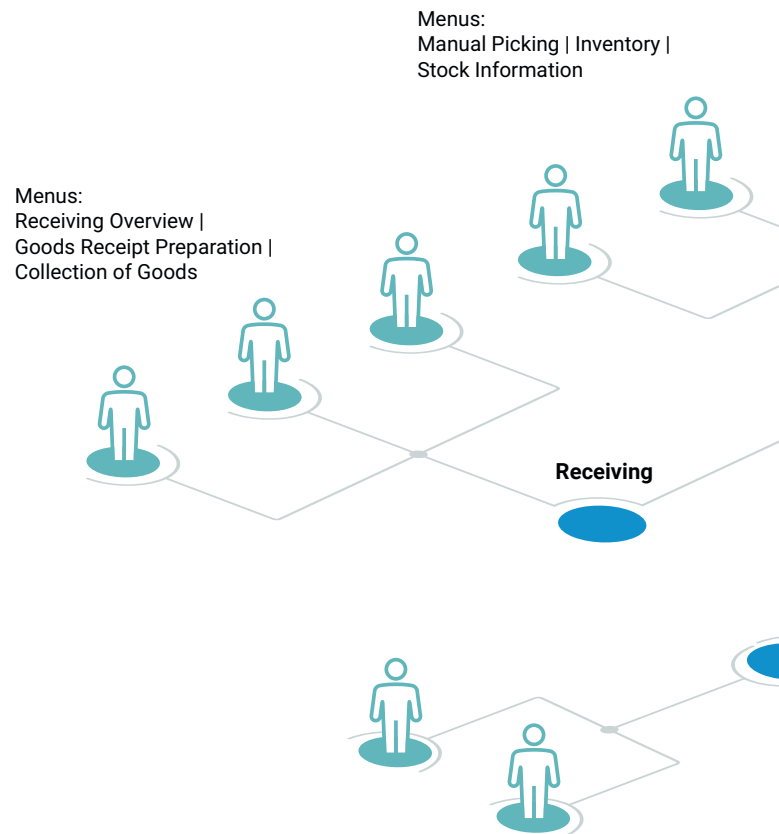
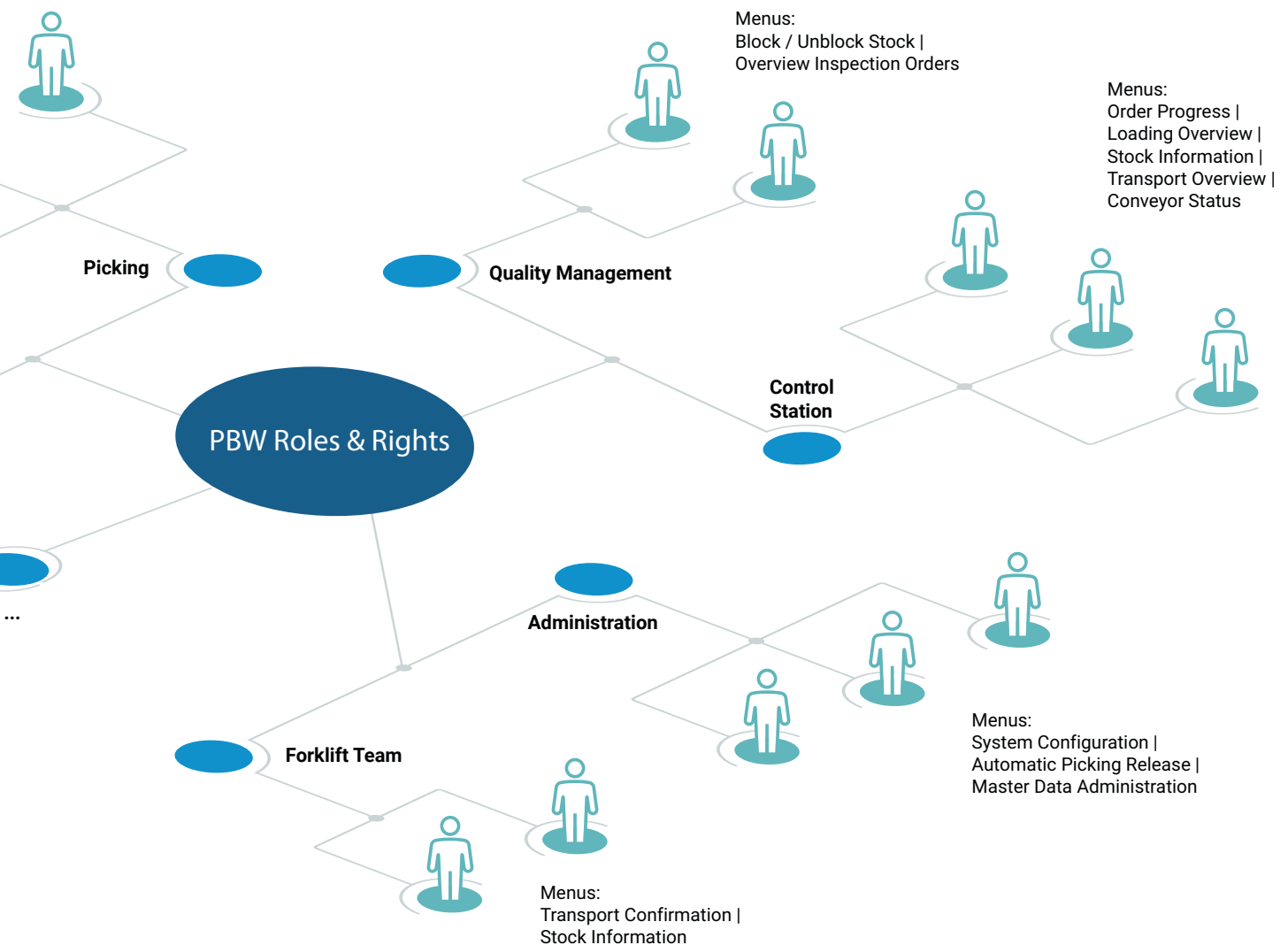


Fig. 2: PBW rights and roles

User & authorization management

PBW uses an innovative authorisation concept: "Roles" are collections of authorisations, such as access to certain dialogues or functions. These can be assigned to users according to their areas of responsibility.

In addition, site authorisations are also managed for assigning users to different logistics sites or only to one.



Material Master Data

The Material Master Data Administration in PROWAY BUSINESS WORLD contains all logistical base data for a product. PBW achieves a maximum data quality for the product in relation to the logistic scope of work.

Material master data administration

The material master serves as the basis for logistics processes. It can be transferred from a superordinate ERP system or created manually in the PBW. The data are subdivided into the following categories:

- ▶ Basic data
- ▶ Additional texts and information
- ▶ Location and plant
- ▶ Quantity units
- ▶ Supplies and fixed bin location
- ▶ Hazardous material data
- ▶ Dangerous goods data
- ▶ Access statistics
- ▶ Customer-specific information (additional to materials)

The screenshot displays the 'Materialstamm ändern MAT02' interface in PROWAY BUSINESS WORLD. A magnifying glass highlights the 'Grunddaten' section, which includes the following data:

Field	Value
EAN	3389110844665
Nettogewicht	20,000 kg
Länge x Breite x H.	100,000 x 80,000 mm
Materialart	ROH - Rohstoff
Normbezeichnung	TEST

The 'Logistik-Daten' section includes:

Field	Value
ABC-Klasse	C - Langsamdreher
XYZ-Klasse	Y - unregelmäßiger Verbrauch
Materialgruppe Verp.	VERP - Verpackungsmaterial

The 'Info' section shows:

Field	Value
Materialnr.	PW001
Interner Materialstamm	

The 'Anwender' section shows:

Field	Value
Anwender Änderung	JMATSTAT
Datum Änderung	01.11.2019 23:59:03
Anwender Anlage	lnt
Anlagedatum	01.04.2013 00:00:00

Fig. 3: Material master data

Basic data

Material number and text |
Additional texts for the material |
Material pictures | Base and order
unit of measure | ABC and XYZ
classes | Material groups | Material
type | Category | Assortment | Batch
obligation | BBD obligation | Serial
number handling | Certificate handling
| Hazardous material and dangerous
goods data | Inspection intervals for
QA | Material | Temperature | Indoor
conditions | Standard designation |
Drawing number with version

Units

Managing a packaging
hierarchy |
Base quantity per unit |
EAN per unit |
Measurements per unit |
Volume per unit |
Gross and net weight per unit |
Subordinated units

Storage strategy |
Retrieval strategy |
Storage zone |
ERP plants |
ERP storage |
Serial number profile |
Procurement types

Site & plant

Site |
Destination warehouse
reorder point |
Order replenishment |
Fixed bin management

Replenishment



Warehouse Structure Management

In PBW, several physically and graphically separated logistics sites can be managed, such as distribution centres, branch offices or production plants. It is possible to view the stocks of a material across all sites at any time.

Warehouse areas are defined zones within the logistics site having the same or similar functionalities. They can be used in the PBW for storage or as process areas.

Resources such as narrow-aisle stackers or stacker cranes can be assigned to the corresponding aisles and shelves. In addition, strategies for storage and retrieval are linked such as circular aisles or picking went by sampling.

Locations are divided into rows (X coordinate) and levels (Y coordinate) to store the load carriers and the stock. Z coordinates can also be used to configure multiple-depth storage bins.

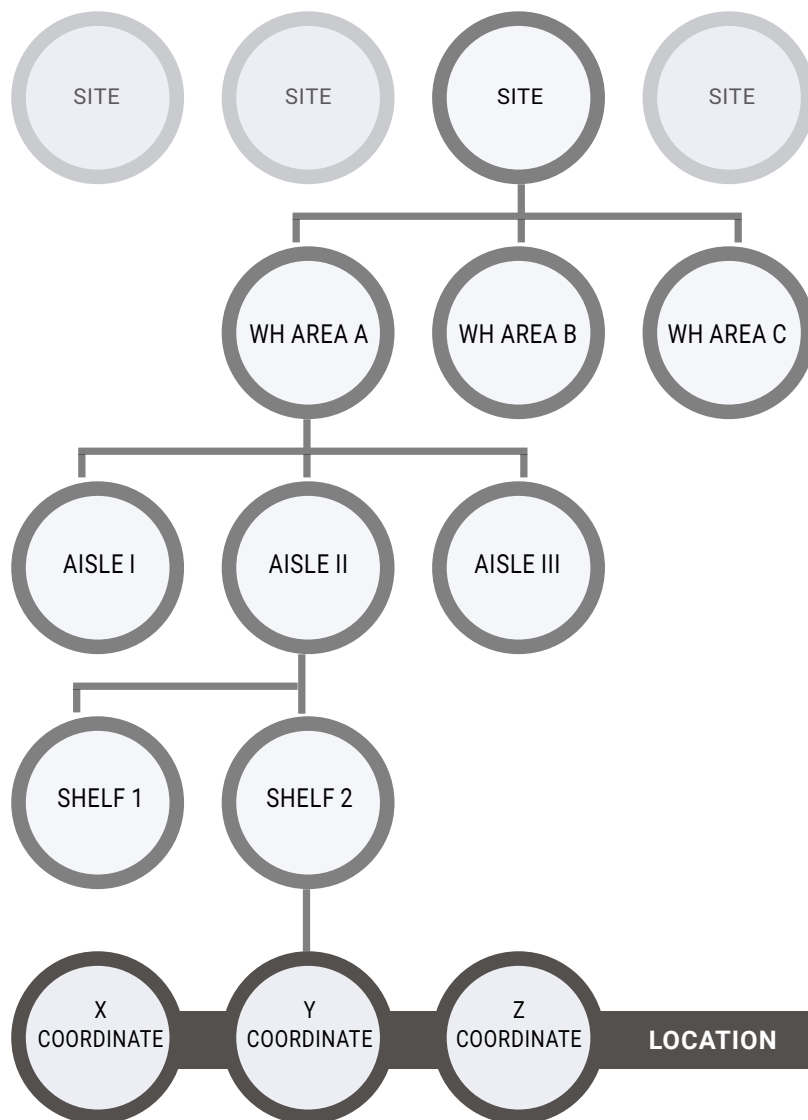


Fig. 4: Warehouse structure management



Stock Management

The PBW stock management handles storage units (pallets, containers, etc.), stocks (item quantities) and locations in the warehouse so that at each time it is exactly known which items are stored on which location in the warehouse.

The stock can be viewed on the following levels:

- ▶ Logistics site
- ▶ Warehouse area
- ▶ Location

Grouping can be made according to:

- ▶ Owner
- ▶ Batch
- ▶ Serial numbers
- ▶ Best before date



Efficient Storage Space Usage

In PBW, optimal storage is ensured by means of load classes. A load class defines the dimensions and maximum weights of the load carrier to be stored as well as the potential storage space.

In order to ensure optimal storage space usage, the corresponding load classes are assigned to all storage bins and load carrier created. In addition, further criteria are defined, such as ABC class or storage zone, which are to be taken into account when searching for storage bins. Based on these properties, PBW can determine the best space for each storage.

- ▶ Assignment of load classes to storage spaces
- ▶ Assignment of load classes to load carrier
- ▶ Matching of compartment class storage bin and load class load carrier
- ▶ Consideration of further criteria such as
 - ABC classes
 - Storage zone
 - Bay loads
 - Prohibitions on mixed storage

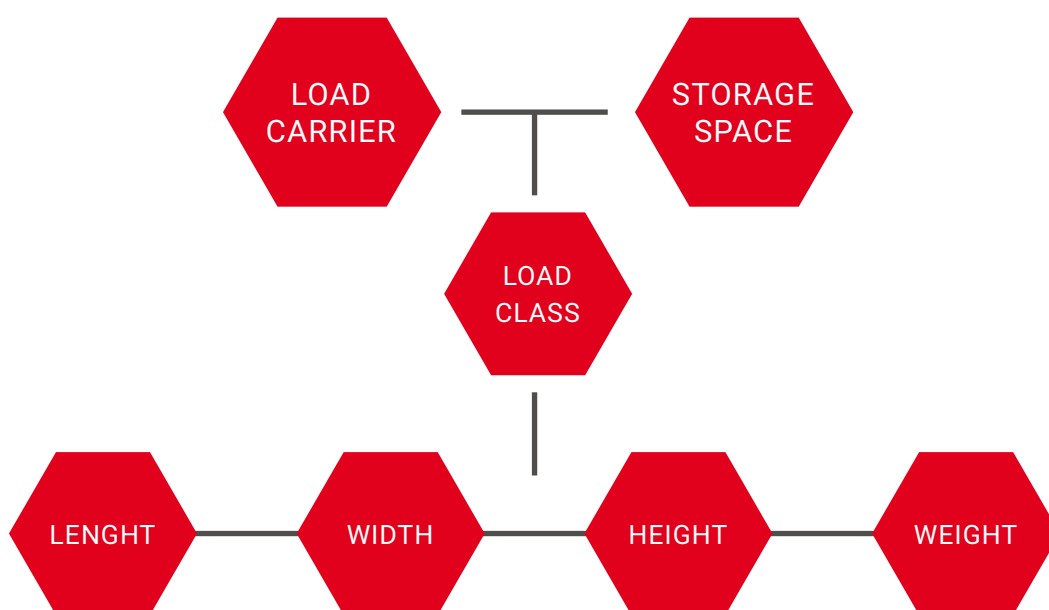


Fig. 5: load classes

Process Control

The task of process control is to ensure a correct sequence in processes. For this purpose, PBW uses modifiable process plans and monitors the execution of the individual steps, taking into account various dependencies, such as order types.

The required process plans and included process chains are fully configurable and ensure the optimal material flow in your operation.

Process plan templates

A process plan template describes a desired target process in your warehouse.

- ▶ Assignment of templates to the relevant object types such as order types
- ▶ Management and definition of customised activities
- ▶ Linking of actions in the process plan with predecessor or successor activities
- ▶ Definition of the desired control, monitoring and confirmation level, e.g. order item or total order
- ▶ Deposit of target times for the activities

Process linkage

In PBW, a transition between the predecessor and successor actions can take place at all relevant process points.

- ▶ At the end of a transport
- ▶ After completion of a function
- ▶ After completion of a dialog step

Goods Receipt

PBW controls all activities for processing the goods receipt from the notification to the actual storage in optimal storage bins.

Incoming goods

- ▶ **Goods receipt types**
External suppliers | Internal receipts | Returns | Production returns | CEP parcel services
- ▶ **Quantity management**
Delivery note reconciliation | Part deliveries | Short deliveries | Over deliveries
- ▶ **Goods Receipt Disposition**
Overview of open goods receipts | Assignment of gates | Assignment of employees | Release management

Collection

- ▶ **Flexible working**
By mobile devices | At fixed workstation
- ▶ **System support for the employee**
Material picture | Work instructions
- ▶ **Management of inventory characteristics**
Batch | Best before date | Serial number | NVE / SSCC | Management of certificates
- ▶ **Value Added Services**
Repackaging | Deconsolidation | Set formation and assembly

Load C

- ▶ **Structure of t**
Homogeneous pallets | Addit
- ▶ **System supp**
Palletizing pro
tray manager
management
- ▶ **Dimension da**
Dimensions |

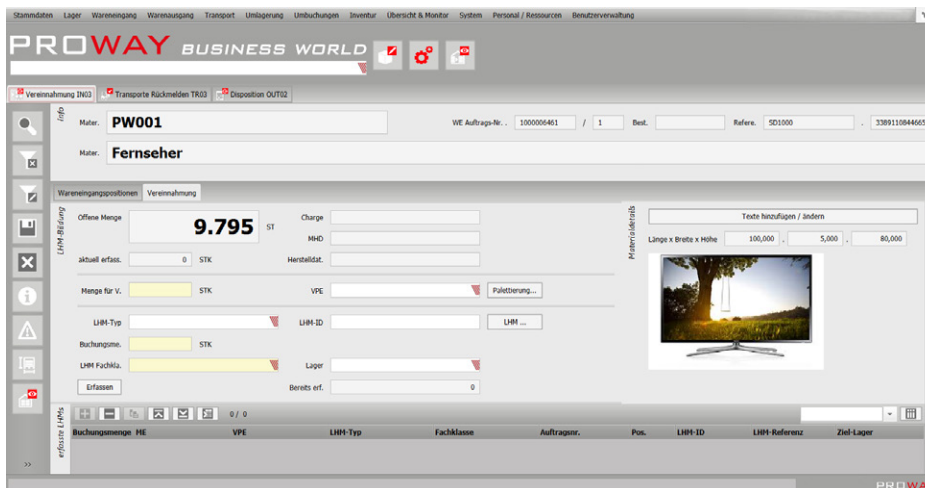


Fig. 7: Collection

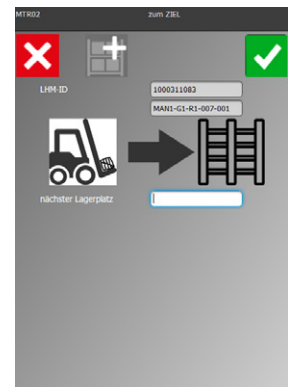


Fig. 8: Mobile device

Carrier

the loading unit
is pallets | Mixed
ional storage
ort for the employee
posal | LHM
ment | LHM grid
ata
weights

Storage

- ▶ **Flexible working**
Manual by mobile devices | Automatic conveyor | Manual by list
- ▶ **Warehouse area strategy**
Fixed bin storage | Block storage management | Automatic bearings | Minimum and maximum quantity
- ▶ **Storage location strategies**
Aisle assignment | Dimension and weight management | ABC classifications and storage zones | Hazardous goods | Double deep storage | Alternative bin selection

Interfaces

- ▶ **Transmission of goods receipts from ERP**
- ▶ **Flexible confirmation times**
Delivery completion | LC creation | LC storage | Goods receipt completion

Storage - bin location strategies

The determination of optimal storage locations is a central core task of a warehouse management system and depends on many factors. PBW solves this complex task in two steps:

- ▶ Determination of storage area via storage location strategies
- ▶ Determination of storage bin via bin search strategies

The individual inspection criteria and rules within the warehouse search and bin location strategies are fully configurable. This means that the different needs of your locations or articles can be covered precisely and individually. Optimal storage is ensured.

Shipping

PBW plans and controls the entire shipping process from order transfer and scheduling to shipping. Due to the high level of configurability, the complete portfolio of outgoing goods, such as B2B, B2C, third-party, e-commerce, branch deliveries, CEP, but also a production supply with parts lists, is covered.

Shipping control

- ▶ **Goods issue order type**
Customer delivery | Production supply | CEP | Store delivery | Scrapping/disposal
- ▶ **Assignment of:**
Shipping methods | Forwarders | Customers | Time slots | Process plans | Priorities | Routes | Loading Zones
- ▶ **Cancellations**
- ▶ **Work instructions**

Release

- ▶ **Release type**
Manually by the control station | Automatically by PBW
- ▶ **Optimised route**
Circular tour | Stub aisle | Ascending or descending | Weight classes | Volume classes
- ▶ **Planning logics**
Lead times | Cut-off times | Packaging material planning
- ▶ **Resource allocation**
Employees | Mobile devices | Work station | Industrial trucks

Pick

- ▶ **Picking technique**
Pick by light | Picking voice | Pick to box | Warehouse control | List & label
- ▶ **Picking strategies**
Multi-order picking | Express picking | Block picking
- ▶ **System support**
Picture management | Instructions | Scheduling management

Reservation

- ▶ **Retrieval strategies**
Storage areas | FIFO/LIFO/FEFO/LEFO | Minimisation of accesses | Maximisation of empty spaces
- ▶ **Retrieval checks**
Batch management | Expiry date | Serial number | Special stock | Stock blocking status
- ▶ **Quantity handling**
Partial pickings | Full pallet picking | Packaging hierarchies

Consolidation

- ▶ **Consolidation techniques**
Shipping areas | Consolidation Sorter system
- ▶ **Consolidation timing**
Before packing | During packing
- ▶ **Consolidation criteria**
Order | Tour | Tour

Picking

Techniques
Pick to light | Pick by
voice | Automatic
connection | Mobile device |

Techniques
Pick and pack |
Negative picking |

Support of the employee
Work
shortage

Techniques
Goods handling area |

Techniques
During staging
Criteria
Group | Loading zone

Validation

Packing

- ▶ **Packing station handling**
Packing station | Repacking |
Unpacking | With mobile device |
At a workstation
- ▶ **Forming packing unit**
SSCC/NVE labels | Weights and
volumes | Pack contents lists |
Hazardous goods handling
- ▶ **System support for the employee**
Picture management | Packing
instructions | Connection to
scales

Loading

- ▶ **Dock Management**
Dock planning | Staging area
management
- ▶ **Printer**
Delivery note | Bill of landing |
Dangerous goods advice
- ▶ **System support of the employee**
Loading overview | Loading
completion / manifest | Photo
manager | License plate |
Recessions non-loadable material

- ▶ **Transmission of orders from ERP**
- ▶ **Flexible confirmation times**
Picking confirmation | Completion
of package | Provision of shipping
zone | Loading of package |
Completion of order

Interfaces

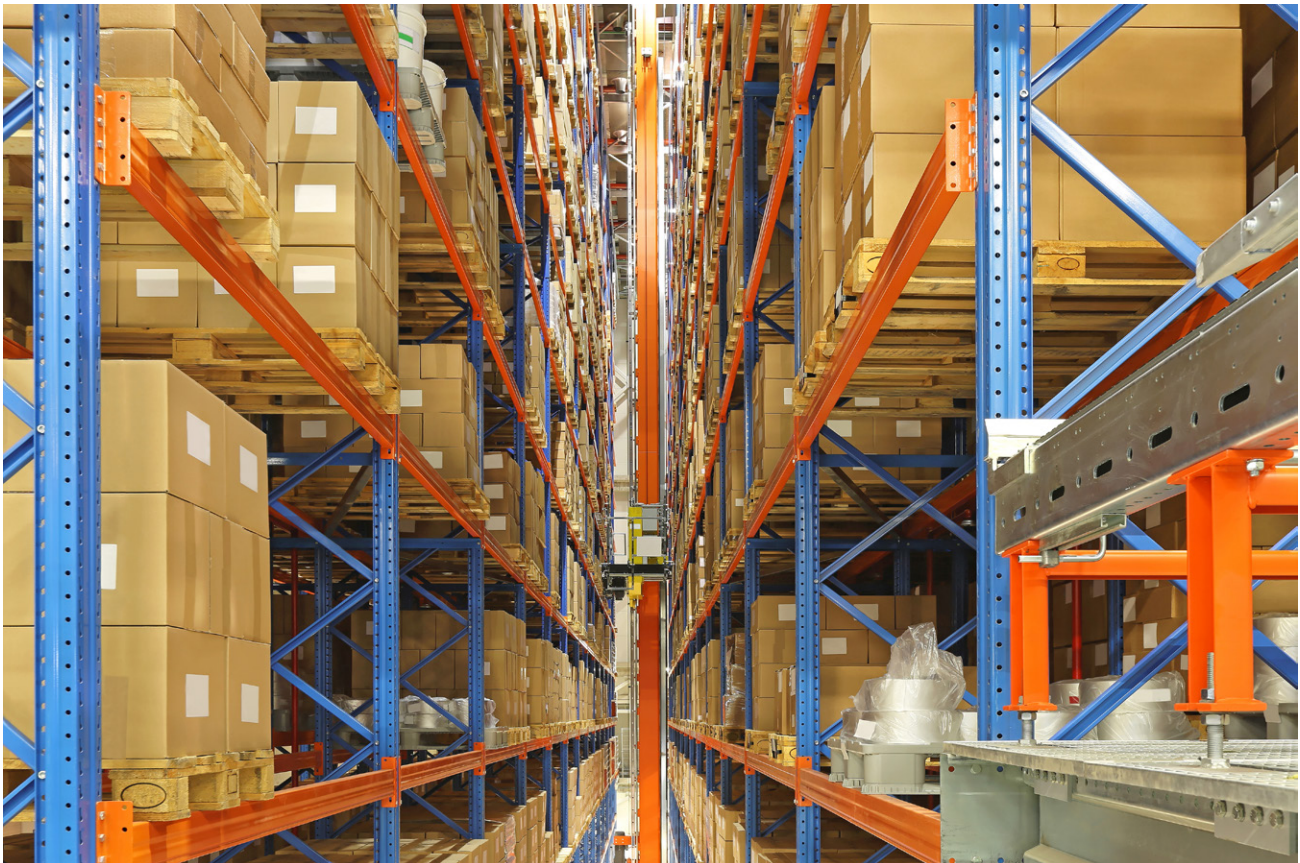
Kanban processing

In Kanban processing, replenishment to a customer is based on his actual consumption. In this way, stock is reduced to the absolute minimum. The resulting requirement for exact, on-time replenishment prevents overfill in the target area or delays in subsequent processes.

A typical area of use for Kanban processing is as an example production supply.

With PBW, all common functionalities for optimum kanban processing are available to you.

- ▶ Storage and tracking of the customer's empty Kanban boxes in the warehouse
- ▶ Confirmation of the box numbers to the assigned ERP system
- ▶ Receipt of the delivery order from the ERP system
- ▶ On-time scheduling and execution of the delivery order
- ▶ Assignment of the required materials to these boxes
- ▶ Delivery of the filled boxes to the respective goods recipient





Handling of parcel service providers - CEP

The growth of online trade and e-commerce is changing the structure of orders in many industries. Instead of a few large store orders, a high number of small orders now leave the warehouse and are brought directly to the end customer by parcel.

The transport of the parcels is handled by the various courier express parcel services (CEP) on the market. Each CEP offers different delivery services and has different requirements for labelling, routing or data transmission.

PBW offers you the possibility to connect the different CEP service providers and services and to map all the necessary handling processes.

- ▶ Parallel connection of several CEP in one system
- ▶ Process-related selection of the desired CEP
- ▶ Control of the flow of goods according to CEP, e.g. to different packing tables
- ▶ Packet formation according to CEP specifications
- ▶ Printing of CEP-specific shipping labels and routing
- ▶ Interface communication with CEP

Automated Logistics Control Station

PBW can perform all control station tasks in your logistics for you in a fully automatic and intelligent way. The control takes place via freely configurable check rules, which are assigned in a time scheme for each individual day of the week.

Automatic control

Check rules are defined according to the exact criteria that were previously used by your employees to make decisions about the complete schedule, reservation and release of the shipping orders.

This enables PBW to initiate the required logistical activities on time, depending on e.g. shift operation or goods issue date.

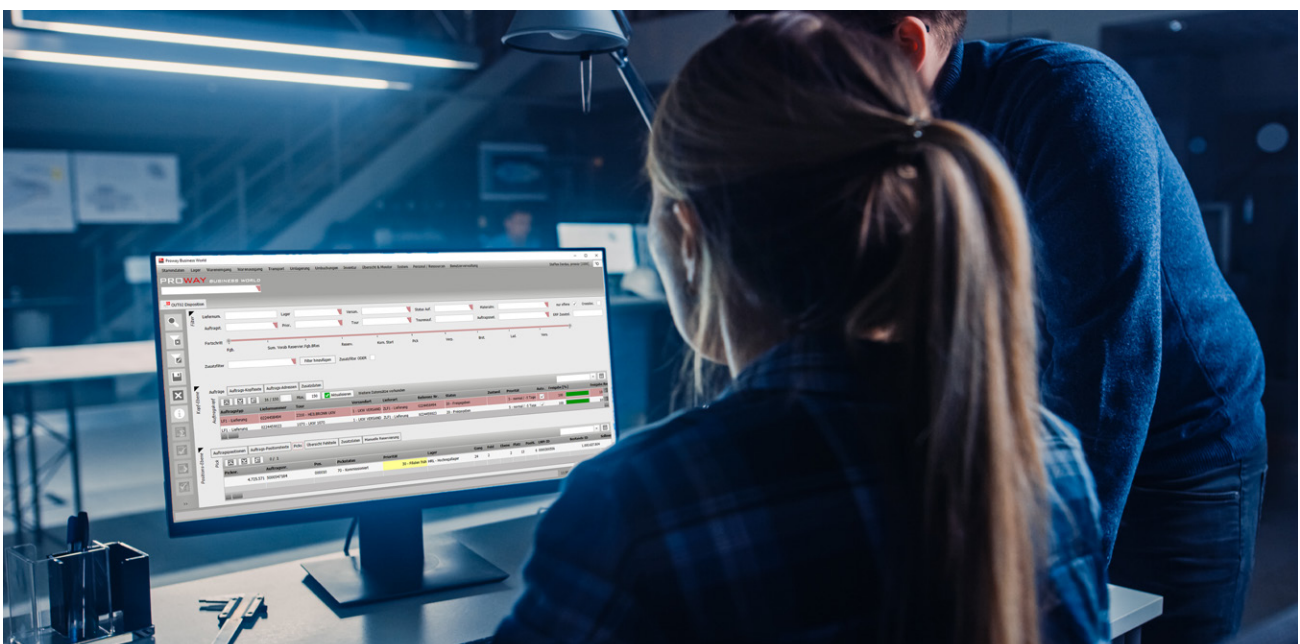
Examples of check criteria and exclusion criteria:

- ▶ Order types
- ▶ Order types of the customer
- ▶ Delivery types
- ▶ Priorities
- ▶ Goods issue date and time
- ▶ Tours
- ▶ Shipping service provider
- ▶ Picking warehouse
- ▶ Whole and partial pickings
- ▶ Add-on as required

Monitoring and analysis in the control station

Success is measurable. The various key figures in PBW show whether and to what extent the various goals in the processes are being achieved. This information can be evaluated transparently and in real time during ongoing operations or in follow-up analyses. This allows you to maintain a complete overview at all times and to identify potential for improvement.

- ▶ Visualisation of key performance indicators (KPI) at a fixed workstation or in the WEB on mobile devices
- ▶ KPIs can be created individually in the dialogue
- ▶ Process, goods flow and stock control at all levels in the warehouse
 - Site
 - Warehouse area and location
 - Order and order type
 - Tour
 - Process areas
 - ...
- ▶ Already archived history data can also be displayed
- ▶ Automated optimisation of incorrect occupancy in the warehouse due to dimensions, ABC classes, VCI and hazardous substance types during ongoing operation or rest periods classes, VCI and hazardous substance types in the background or during rest periods



Activity Based Costing

PBW precisely maps every sub-process in logistics and records the costs incurred. This makes it possible to identify potential savings in real time and processes can be optimized.

The tasks executed are broken down into process-related activities. The costs are assigned to these activities depending on so-called cost drivers and process cost rates are calculated on this basis. This allows the assignment of process-related overhead costs to the products and services performed.

By maintaining internal and external costs of the activities, profitability checks of the processes and corresponding improvement measures can be initiated.

In addition, the results of PBW's activity-based costing can generate an invoice. This makes it easy to bill other departments in your company or external warehouse clients for logistics services. The detailed journalization in PBW allows you to create each invoice with transparent detailed lists of the activities.

The generic structure of activity-based costing also allows the functionalities described above to be applied to processes in external applications. For this, it is only necessary to import a journal file of the activities into PBW.

- ▶ Definition of beneficiaries, cost centres, account assignments and types of benefits with their cost rates
- ▶ Forming benefit type groups to calculate costs for partial and main processes
- ▶ Creation of invoices for the beneficiaries for any period
- ▶ Analysis and monitoring of processes up to individual activities
- ▶ Reconciliation between internal and external costs
- ▶ Application of process cost accounting with any journal file of external systems



PROWAY BUSINESS WORLD

SYS01 Systemeinstellungen

Schlüsselwert	Bezeichnung	Sprache	Farbe	Datum Änderung	Anwender Änderung
MUFRTYP	ungleich PBW-Auftragstyp	DE - Deutsch	<input type="checkbox"/>	22.06.2017 18:16:12	PWDBA - PW Admin
IBSTART	ungleich Bestellart des Kunden	DE - Deutsch	<input type="checkbox"/>	22.06.2017 18:16:12	PWDBA - PW Admin
ILAG	ungleich Lager	DE - Deutsch	<input type="checkbox"/>	22.06.2017 18:16:12	PWDBA - PW Admin
ILFART	ungleich Lieferart	DE - Deutsch	<input type="checkbox"/>	22.06.2017 18:16:12	PWDBA - PW Admin
IKWTOUR	ungleich LKW-Tour	DE - Deutsch	<input type="checkbox"/>	17.01.2019 14:37:07	AB
IMTART	ungleich Materialart	DE - Deutsch	<input type="checkbox"/>	22.06.2017 18:16:12	PWDBA - PW Admin
AIUFTYP	gleich PBW-Auftragstyp	DE - Deutsch	<input type="checkbox"/>	22.06.2017 18:16:12	PWDBA - PW Admin
BSTART	gleich Bestellart des Kunden	DE - Deutsch	<input type="checkbox"/>	22.06.2017 18:16:12	PWDBA - PW Admin
GANZENTNPL	Y: nur Ganzentnahmen, N: nur Teilentnahmen	DE - Deutsch	<input type="checkbox"/>	22.06.2017 18:16:12	PWDBA - PW Admin
LAG	gleich Lager	DE - Deutsch	<input type="checkbox"/>	22.06.2017 18:16:12	PWDBA - PW Admin
LFART	gleich Lieferart	DE - Deutsch	<input type="checkbox"/>	17.01.2019 14:37:07	AB
LKWTOUR	gleich LKW-Tour	DE - Deutsch	<input type="checkbox"/>	22.06.2017 18:16:12	PWDBA - PW Admin
MTART	gleich Materialart	DE - Deutsch	<input type="checkbox"/>	22.06.2017 18:16:12	PWDBA - PW Admin
OK	keine Einschränkung	DE - Deutsch	<input type="checkbox"/>	22.06.2017 18:16:12	PWDBA - PW Admin
PRI8RS	Priorität bis	DE - Deutsch	<input type="checkbox"/>	22.06.2017 18:16:12	PWDBA - PW Admin
PRVON	Priorität von	DE - Deutsch	<input type="checkbox"/>	22.06.2017 18:16:12	PWDBA - PW Admin
WIADAT-TAGE	Kommi-Start frühestens # Tage vor Wareneingangs...	DE - Deutsch	<input type="checkbox"/>	22.06.2017 18:16:12	PWDBA - PW Admin

Schlüsselwert	Bezeichnung	Sprache	Farbe	Datum Änderung	Anwender Änderung
Sc. Bezeichnung					
40	Prüfkriterium für Einlagerprüfregeln				
96	Materialattributs-Prüfung				
164	Prüfkriterien für Transportpunktprüfregeln				
165	Bearbeitungstyp Pick / Transportpunktprüfregeln				
166	Prüfregelkriterium für die automatische Reservierung				
167	Prüfregelkriterium für den automatischen Kommi-start				
168	Prüfregeln für die automatische Reservierung				
169	Prüfregeln für den automatischen Kommi-start				

Inventory

Inventory is the recording and difference analysis of all existing stock of an owner in one or more logistics sites.

The materials managed by PBW are recorded and documented by different inventory teams in one or more counts. An analysis of the inventory differences is performed with final confirmation of the results to higher level ERP systems.

All inventories are stored in a separate archive in accordance with legal requirements and can be viewed at any time by external auditors.

PBW provides the following types of inventories:

- ▶ Annual inventory
- ▶ Pre- and post-balance sheet date inventory
- ▶ Permanent inventory
- ▶ Empty bin inventories
- ▶ Remaining quantity inventories
- ▶ Zero-crossing inventories
- ▶ Individual inventories initiated by an ERP system

Pos.	Inventurtyp	Inv. Stufe	Inv. Zählnr.	Lager	Gang	Anzahl	Zahl Anwender	Station	Inv.Laufnr.
1	PI - Permanente Inventur	LB - Bestandszählung	1	BAS - Blocklager Aussenlager Schnaitmann	01	5			
2	PI - Permanente Inventur	LB - Bestandszählung	1	BLO - Blocklager	01	5			

Inv. Zählnr.	Inventurtyp	Inv. Stufe	Lager	Gang	Inv. Nr.	Inv.Laufnr.	Zahl Anwender	Anz. Inv.
1	PI - Permanente Inventur	LB - Bestandszählung	PLK - Palette Langgut Komm...	01		963		2

Fig. 9: Inventory

Release

▶ Selection

Owner | Material | Storage area

▶ Transaction management

Initial counts | Recounts | Counting teams

Analysis

▶ Difference handling

Differences overview | Trigger recounts

▶ Closing

Quantity postings | Inventory report | Archiving according to legal requirements

▶ System support of the employee

Overview of open inventories | Inventory progress | Cumulative list of differences

▶ Inventory techniques

With mobile device | On automatic warehouse | With lists

▶ Counts

Optimised routes | Collection of quantities | Recording of batches | Recording of best-before date | Note for quantity diff

Count

▶ Transmission of inventory order from ERP

▶ Flexible feedback

Differences | Matching quantities | Counts performed

Interface



Production Supply

The demand time of exact supply to single workstations or up to complex production lines is based on the resolution of bills of material and the execution of stock and transfer orders.

What had previously to be designed in complex tables and connections can now be realized with PBW in just a few steps.

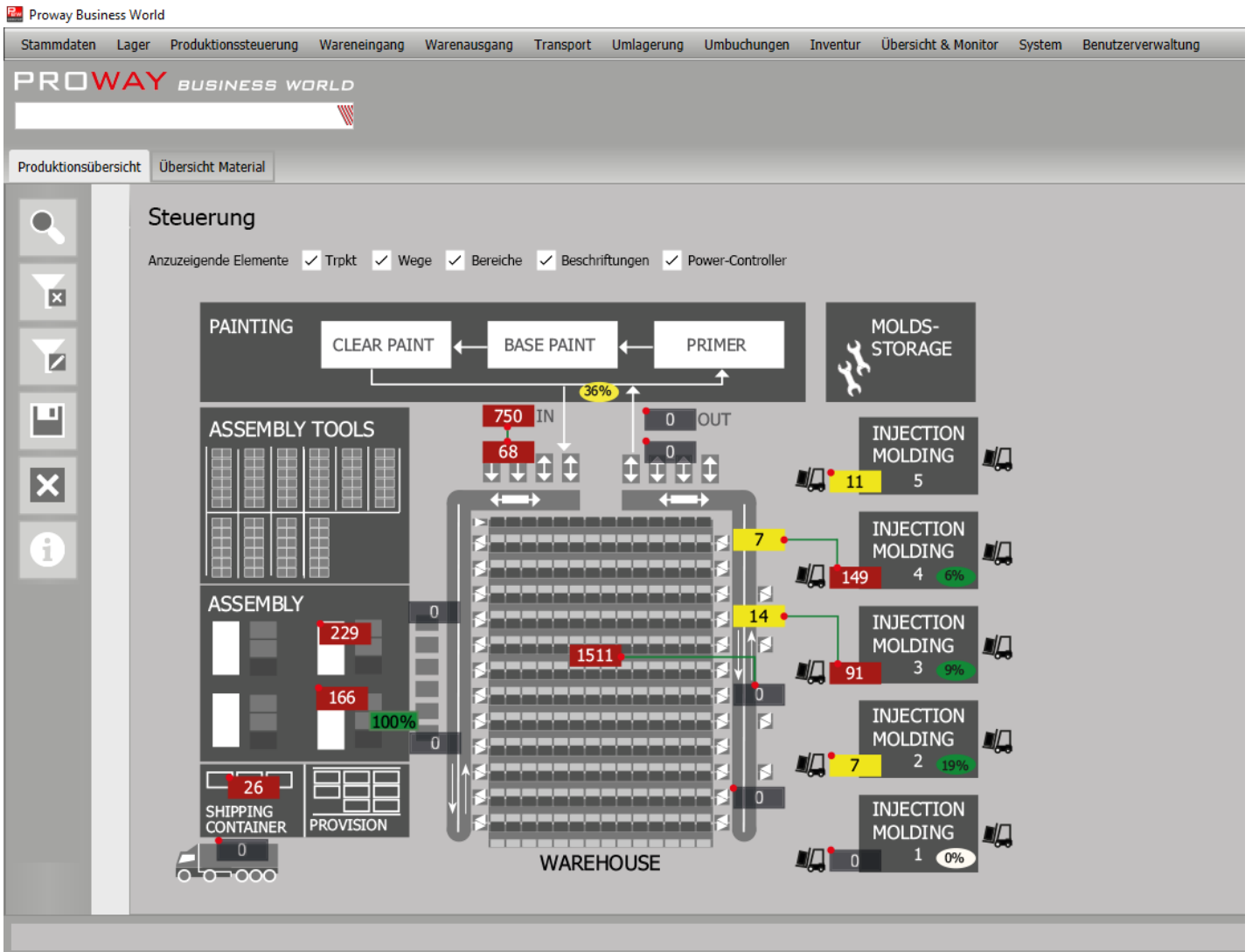


Fig. 10: Production control

Graphical view of the warehouse

- ▶ Graphical view of the warehouse, the production and the shipping area
- ▶ Transport- and decision-points with actual stock
- ▶ Announcements of the way for products located in transport
- ▶ Topical degree of performance per production line by means of power controller
- ▶ New installations and changes of transport points and paths within the graphic can be easily created with the mouse and activated immediately
- ▶ Any number of warehouse layouts (e.g. ground floor and first floor, block warehouses and outdoor areas) can be integrated into the dialog

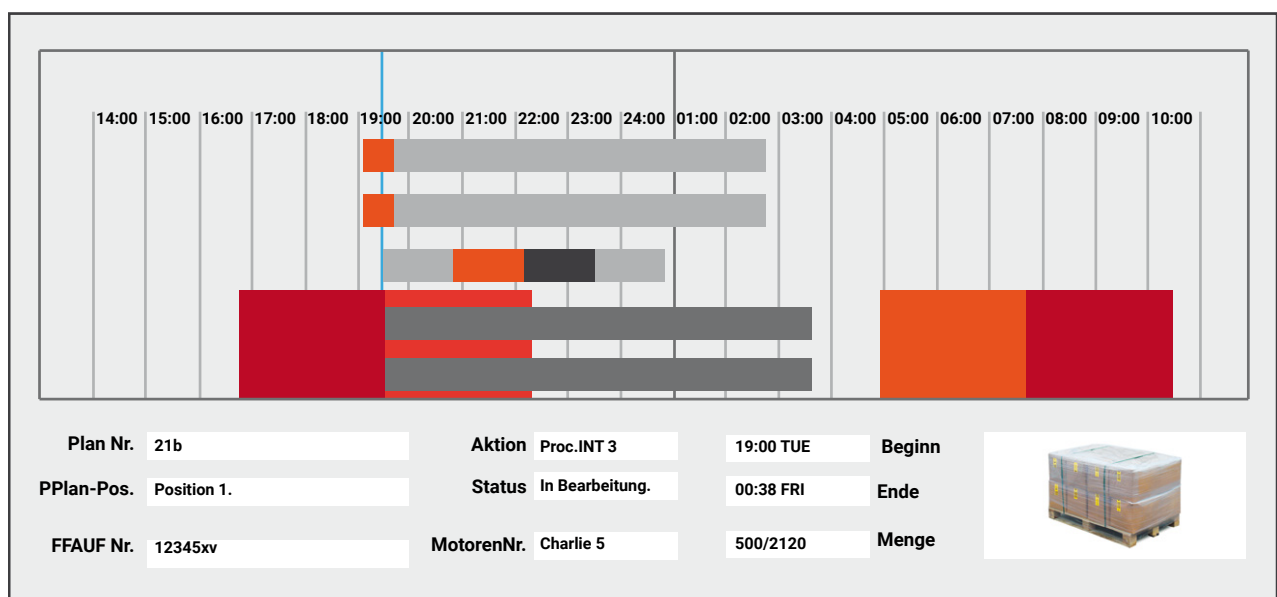


Fig 11: Production plan

Production plan

The production plan administrates:

- ▶ Shifts
- ▶ Workstations
- ▶ Storage technology
- ▶ Machines
- ▶ Persons
- ▶ Tools

Integration Management

As the heart of your logistics, PBW controls all relevant processes. This also requires an efficient communication with adjacent systems.

Any connections to external systems can be established in PBW via the integration management. In addition to the connection of several ERP systems, communication with other systems such as route management, CEP service providers or shipping systems can also be established.

All common technical procedures such as the TCP/IP protocol, table, database, XML, FTP, web service and file interfaces are available for data exchange. The data contents can then be mapped according to the customer's needs.

In addition to various included standardized interfaces, such as SAP or Heidler HV32, our experts can connect any system to PBW at customer request and integrate it into the processes.

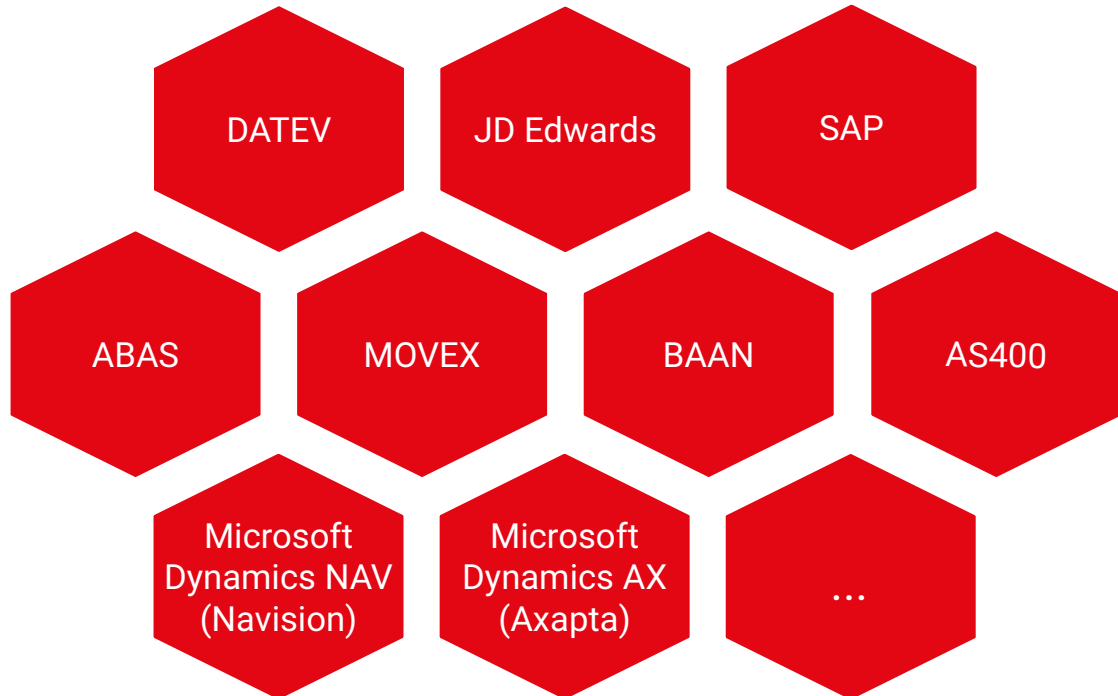


Fig. 12: ERP services



Automation Services

The automation of processes through appropriate conveyor technology reduces costs, increases reliability and boosts efficiency.

In addition to classic automated components such as high bay warehouses, automatic small parts storage or tray storage, there are a wide variety of new solutions such as Autostore or shuttle systems.

PBW makes it possible to connect any type of automation. Regardless of the manufacturer the tasks of warehouse management, a material flow computer or a communication module can be handled individually or as a whole.

Besides the classic automated warehouses, other peripheral devices such as scales, labelers, carton erectors, or lifters can be controlled and used in a process-oriented way.

This flexibility, coupled with our extensive know-how in the field of automation, offers an optimal solution for every constellation.

SYSTEM CONNECTION

- ▶ Manufacturer-independent
- ▶ Via telegrams
- ▶ Interface to SOC
- ▶ TCP/IP protocol
- ▶ Serial by VDI 5600

Mobile Services

Mobile devices provide the ability to display, record and process data and operations of PBW in real time with a well-organized control system, away from a fixed workstation. Process-relevant data are recorded on the move and are made available regardless of location.

Business processes are optimised to the extent that times for information acquisition are saved. Real-time data in the system provides an overview of what is currently happening in the warehouse.

The mobile PBW application is web-based and can be accessed with any standard browser. This means that PBW can be used independently on any end device such as mobile terminals, tablets, mobile phones or hand-held scanners.

Excerpt of functionalities:

- ▶ Display worklists
- ▶ Goods receipt
- ▶ Transport confirmations in push and pull mode
- ▶ Initiating stock transfers and replenishment
- ▶ Order picking
- ▶ Packaging
- ▶ SSCC formation
- ▶ Loading
- ▶ Kanban
- ▶ CEP inbound deliveries, receipts and shipping
- ▶ Inventory
- ▶ Balance sheet transfers



IN REAL TIME.
ON YOUR MOBILE DEVICE.
WEB-BASED.
WORLDWIDE.
ANYTIME.



Fig. 13: PBW mobile

Cloud Solution

Instead of setting up your own server and IT infrastructure, there is also the option of using PBW in the cloud. The entire flow of goods and information can be accessed at any time, from anywhere with an internet connection.

The cooperation with your partners and customers is perfect as well: In real time, all relevant information can be retrieved from both sides and current stock can be viewed. And your data is optimally protected from access by unauthorized parties.

Data storage, including data integrity assurance, maintenance and system updates are performed by and at Proway. This enables faster implementation, which leads to lower start-up costs and reduced personnel costs. The investment and maintenance costs for WMS or MFC servers in your own warehouse are completely eliminated.

PBW can be deployed in the cloud in a timely manner: All external interfaces and numerous systems in the warehouse, such as individual workstations or mobile devices, will be configured and installed. All you need is a stable Internet connection.

- ✓ No need to install the software yourself
- ✓ No need to set up an IT infrastructure
- ✓ No hardware resources required for data storage
- ✓ Always the latest software version in use

100%

Supply of the complete PBW functionality in the cloud

100%

Flexibility due to time and location-independent access

100%

Platform-independent

100%

Web-based



Fig. 14: Cloud computing

We will be happy to clarify whether the use of a cloud application is the right solution for you in a joint meeting, taking into account your requirements and system environments.

Artificial Intelligence

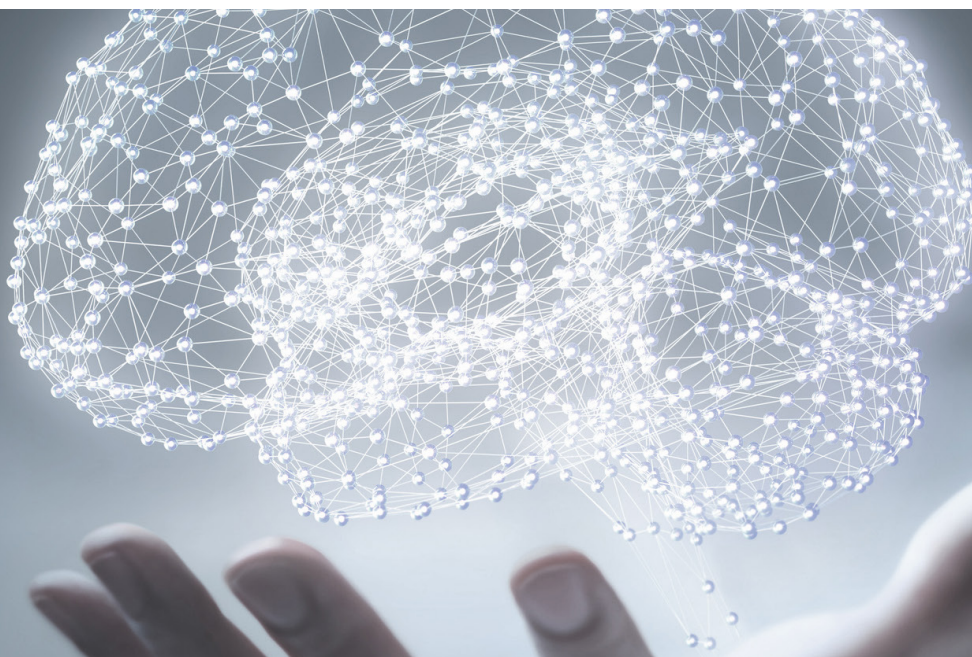
The optimal flow of materials and the planning of resources, whether human or machine, is becoming increasingly complex and can hardly be controlled by conventional means. Artificial intelligence and neuronal networks help PBW to achieve optimal results in a short time.

With the help of AI, we make forecasts based on provided data, for example, to optimize resource planning and the utilization of a logistics location. Recurrent neuronal networks (RNN, LSTM) can be used to process sequences.

Increasing data volumes and computing power will favour the use of AI in various fields of industry and society in the future. If sufficient computing power is available, unstructured or incomplete data can also be used.

In this way, forecasts of the resource requirements of people and industrial trucks in a warehouse can be made on the basis of historical and current data. For AI-supported resource planning, the automatic evaluation of the data and the creation of a relationship between these data will play a decisive role in the future. Several material groups and warehouse areas are examined over a certain period of time.

With AI-supported resource planning, existing resources can be used and controlled more sensibly and efficiently.



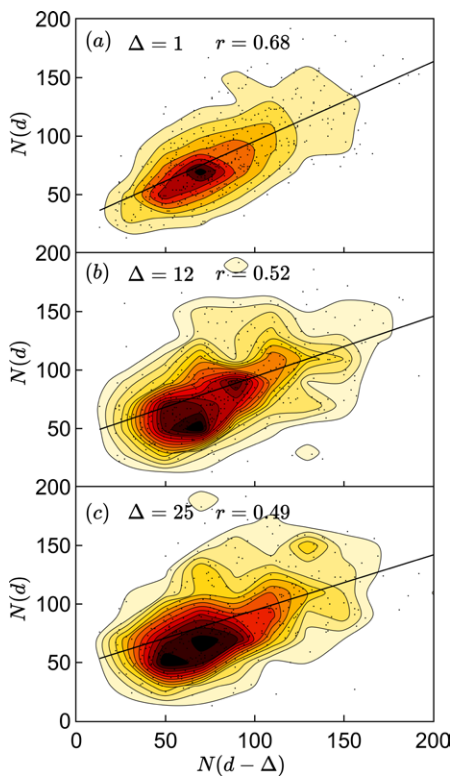


Fig. 15: correlation of the picking figures in a manual warehouse, depending on the time

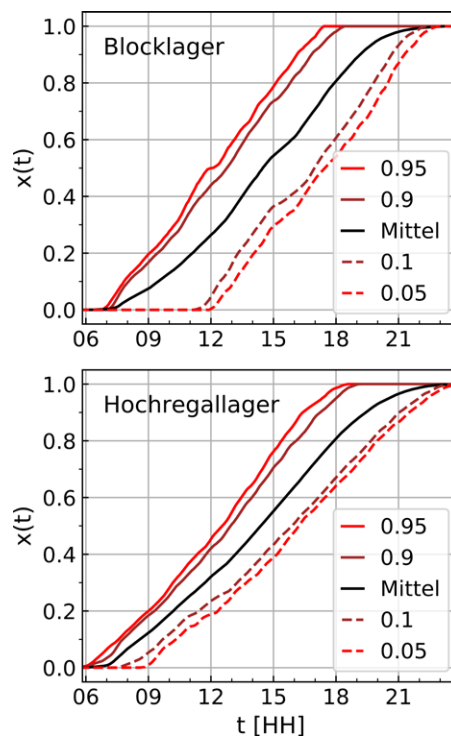


Fig. 16: proportion of picking processes completed at time t $x(t)$ in relation to the total daily number. The quantiles 0.95, 0.9, 0.1, 0.05 and the average are shown.

Proway Business World

Master Data Warehouse Receiving Shipping Transport Relocation Rebooking Inventory Overview & Monitor System Personnel / Resources User Administration Fertigung

PROWAY BUSINESS WORLD

Weekly Shift

Overview

Calendar week												
Forecast resources	CW total		Mon		Tue		Wed		Thu		Fri	
	Order volume	Number of resources	Order volume	Number of resources	Order volume	Number of resources	Order volume	Number of resources	Order volume	Number of resources	Order volume	Number of resources
Shuttle Warehouse	35420	50	8286	10	8106	10	6242	10	7119	10	5667	10
Tray Warehouse	1269	9	368	2	229	2	188	1	277	2	207	2
High-bay Warehouse	7166	19	1754	4	1550	4	1294	4	1528	4	1040	3
Cable Warehouse	792	30	201	6	178	6	135	6	134	6	144	6
Bulk Warehouse	495	8	119	2	99	2	84	1	107	2	86	1
Pallet Warehouse	1594	19	403	5	295	3	296	3	364	5	236	3
Totals Shift	46736	135	11131	29	10457	27	8239	25	9529	29	7380	25

Calendar week						
Forecast resources	CW total	Mon	Tue	Wed	Thu	Fri
	Number of resources	Number of resources	Number of resources	Number of resources	Number of resources	Number of resources
Available resources	147	30	30	30	28	29
Forecast resources	135	29	27	25	29	25
Deviation resources	+12	+1	+3	+5	-1	+4

PROWAY

Fig. 17: Resource forecast

Feel free to contact us

We would be happy to advise you on a personal appointment and work with you to develop individual solutions for your specific problem. You deliver the challenge - we deliver the solution!



Bolzstraße 3
70173 Stuttgart



+49 (0) 711 25 36 05 - 0



Ingeborg-Bachmann-Straße 71
89134 Ulm-Blaustein



+49 (0) 731 55 01 98 - 0



sales@proway.de



www.proway.de

© Proway GmbH

PROWAY